ASTM A194 Gr8M Austenitic Stainless Steel Nuts

ASTM A194 Grade 8M is a standard material specification for high tensile nuts and other internally threaded fasteners, made from 316 Stainless Steel. Grade 8M nuts can be produced by means of hot forging, cold forging or machining from heat treated bar stock and used with ASTM A193 B8M bolts, screws and studs. ASTM A194 specification covers requirements for chemical composition, heat treatment, hardness, proof load, etc., for Grade 8M nuts



Chemical Composition (Carbon Steel) %

Element	С	Cr	Mn	Ni	Р	S	M0	SI
Min		16		10			2	
Max	0.08	18	2	14	0.045	0.03	3	1

Mechanical Properties

Size Diameter (INC	CH) ==>	All size		
Completed Nuts	BHN	126-300		
Completed Nuts	HRC	32		
	HRB	MIN 60		
Description/s		HEAVY HEX NUT		
Size		3/8" to 4"		
Surface Treatment		PLAIN ,Corroshield PTFE		
Thread spec		ASME B1.1		
Dimensional Specs		ASME B18.2.2		

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